





## ENSOFT SX-300-50A

### ENSOFT-S

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Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

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#### Drying Condition

Drying Time(hr)	Not required
Drying Temperature(°C)	Not required

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#### Molding Condition (°C)

1st Zone (hopper)(°C)	150-160
2nd Zone(°C)	160-170
3rd Zone(°C)	170-180
Nozzle(°C)	185-190
Melt Temperature(°C)	190-200
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

